



Parts List						
Ref	Class	Part	Description	Qty	Comment	Footnote
1	853	5100	CYLINDER BLOCK ASSEMBLY (IN	1		
2	19	56102	PLUG, EXPANSION-CYLINDER	6		
-	19	60667	PLUG, CYLINDER BLOCK (1/4")	3		
-	19	60668	PLUG, EXPANSION-CYLINDER	1		
-	19	60669	PLUG, EXPANSION-CYLINDER	2		
-	19	64759	PLUG, DRAIN - CYLINDER BLO	4		
-	19	60722	PLUG, DRAIN-CYLINDER BLOC	6		
-	22	64426	PETCOCK, WATER DRAIN-CYLI	2		
-	22	37682	ELBOW, (STARBOARD) WATER (1	SERIAL 03258728-03259127	
-	22	64970	ADAPTOR, (STARBOARD) WAT	1		
3	10	62782	BOLT, BEARING CAP O CYLIN	10		
4	16	62299	STUD, BEARING CAP TO CYLIN	10	INBOARD	
5	12	58790	WASHER, OIL PUMP SCREEN ST	1	INBOARD	
6	11	53301	NUT, OIL PUMP SCREEN STUD	1	INBOARD	
7	949	4057	CYLINDER HEAD ASSEMBLY	2		
8	19	56102	PLUG, EXPANSION - CYLINDEF	4		
9	27	64763	GASKET, CYLINDER HEAD	2		4
10	10	64762	BOLT, CYLINDER HEAD TO CYLI	10		
10	10	64761	BOLT, CYLINDER HEAD TO CYLI	10		
11	17	56139	PIN, REAR BEARING CAP - REAR	1		
12	17	60670	PIN, DOWEL - CYL. BLOCK TO FL	4		
15		64795	INTAKE MANIFOLD	1		
-	19	64793	PLUG, INTAKE MANIFOLD (3/8"	2		
-	19	60722	PLUG, INTAKE MANIFOLD (3/4")	1		
-	19	64794	PLUG, INTAKE MANIFOLD (1/2"	1		
16	27	65159A 1	GASKET, SET, INTAKE MANIFOLI	1		4
17		64783	BAFFLE, INTAKE MANIFOLD	1		
18	10	58261	SCREW, INTAKE MANIFOLD TO (16	LEFT HAND CRANKSHAFT ROT.	
18	10	58261	SCREW, INTAKE MANIFOLD TO (18	RIGHT HAND CRANKSHAFT RO	
19	16	58264	STUD, INTAKE MANIFOLD TO Cy	4		
20	11	58263	NUT, INTAKE MANIFOLD STUD	4		
21	54	54509	LIFTING EYE, INTAKE MANIFOLD	1		
22	10	59645	SCREW, LIFTING EYE TO INTAK	2		
23	13	39107	LOCKWASHER, LIFTING EYE SC	2		
24		56103	COVER, TIMING	1	LEFT HAND CRANKSHAFT ROT.	
24		64760	COVER, TIMING	1	RIGHT HAND CRANKSHAFT RO	
26	27	56108	GASKET, TIMING COVER	1		3
27		56109	POINTER, TIMING COVER	1		
28	26	56866	OIL SEAL, TIMING COVER)	1	LEFT HAND CRANKSHAFT ROT.	
28	26	56867	OIL SEAL, TIMING COVER	1	RIGHT HAND CRANKSHAFT RO	
29	10	55511	SCREW, TIMING COVER TO CYLI	1		